Technical Specifications

Physical Properties	ASTM Test	Industry Standards	Results
Water Absorption	C373	Impervious <0.5%	≤ 0.1%
Thickness Dimension	C499	Range ±0.04in Max.	≤ ±0.04 in
Facial Dimension	C499	±0.25%	≤ ±0.25%
Warpage Average	C485	± 0.40% on any edge	≤ ± 0.40%
Warpage Average	C485	± 0.40% on diagonal	≤ ± 0.40%
Wedging Average	C502	± 0.25%	≤ ± 0.25%
Bond Strength	C482	≥ 50 psi	≥ 200 psi
Breaking Strength	C648	≥ 250 lbf	≥ 400 lbf
Hardness (Mohs)	Scratch Test (No regulated)	Range 0 - 10	≥ 7
Visible Abrasion Resistance for Glaze Tile	C1027	No requirement Range 0 - 5	Class 4
Frost Resistance (Freeze/Thaw)	C1026	No sample must show alterations to surface	No evidence of damage
Chemical Resistance	C650	No Requirement Range E - A	Class A
Stain Resistance	C1378	No Requirement Range E - A	Class A*
Coefficient of Friction (Dynamic)	DCOF Acutest^{sm} (wet)	≥ 0.42	≥ 0.52*
Aesthetic Classification	Visual Evaluation Shade & Texture	No Requirement Range V0 – V4	V2